




Date: Monday, 09/02/2009 7:54:37 AM  
User: Linda Lacelle

**Process Sheet**

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : HEAT OUTLET DEFLECTOR
<b>Job Number</b> : 45602	
<b>Estimate Number</b> : 12169	
<b>P.O. Number</b> :	<b>Part Number</b> : D3472041
<b>This Issue</b> : 09/02/2009 <b>S.O. No.</b> :	<b>Drawing Number</b> : D3472 REV.A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : A
<b>Previous Run</b> : 34860	<b>Material</b> :
<b>Written By</b> : 	<b>Due Date</b> : 10/02/2009 <b>Qty:</b>  <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : 	
<b>Comment</b> : est. rev A 06.02.03 new issue EC	

**Additional Product**

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
----------------	------------------------------	----------------------

1.0	D34723	Hinge
-----	--------	-------



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
Pick:

Qty	Part number	Description	batch
1	D3472-3	HINGE	B45604 (12)

B44619 (7X)

*Ep 09/04/08*

2.0	D34721	Flap
-----	--------	------



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
Pick:

Qty	Part number	Description	batch
1	D3472-1	FLAP	B45603

*Ep 09/04/08*

3.0	MS20426AD44	Rivet
-----	-------------	-------



**Comment:** Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)  
Pick:

Qty	Part number	Description	batch
4	MS20426AD4-4	Rivet	M15541

*Ep 09/04/08*

4.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



**Comment:** SMALL & MEDIUM FAB RESOURCE 1  
Assemble as per dwg

*Ep 09/04/08 (8)*

Date: Monday, 09/02/2009 7:54:37 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HEAT OUTLET DEFLECTOR

Job Number: 45602

Part Number: D3472041

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 09/04/09

(8)

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with a permanent fine point marker and Stock

Location: ST 101

09/04/08 (8)

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/04/13

Job Completion

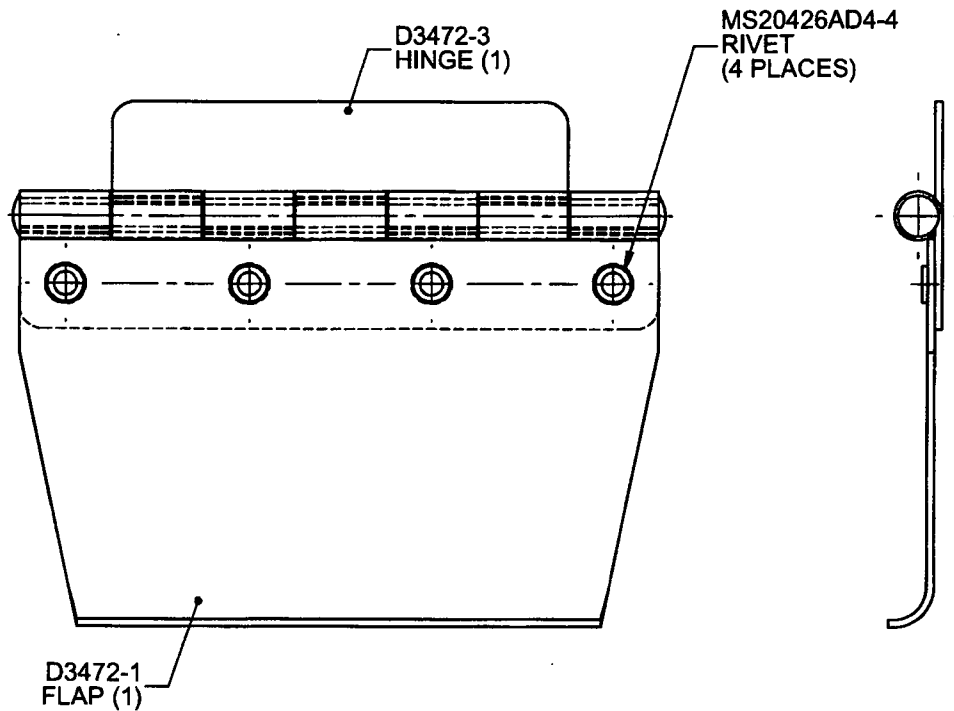


MF 09-04-08



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. <b>D3472</b>	REV. A SHEET 1 OF 4
DATE <b>06.01.17</b>		TITLE <b>HEAT OUTLET DEFLECTOR</b>	SCALE 1:1
A	06.01.17	NEW ISSUE	

06.04.03 *[Signature]*



**D3472-041 CABIN HEAT OUTLET DEFLECTOR**

45602

**NOTES:**

- 1) IDENTIFY WITH DART P/N D3472-041 USING FINE POINT PERMANENT INK MARKER
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

QTY -041	P/N	DESCRIPTION
X	D3472-041	CABIN HEAT OUTLET DEFLECTOR
1	D3472-1	FLAP
1	D3472-3	HINGE
4	MS20426AD4-4	RIVET

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